

# WinPOWER ECO EXP

## TXAEU 4370÷6830

Cooling capacity 352,7÷816,5 kW  
Heating capacity 363,3÷791,5 kW



Features

**Multi-purpose units with TER up to 8,25**

**Extended operating limits**

**SEER up to 5.29 with FIEC accessory (EC fans)  
and SCOP up to 3.89**

**R454B eco-friendly gas**

**Tax incentives\***



**EXPsystems - Air cooled multi-purpose ecological system with axial fans. Range with scroll hermetic compressors and R454B refrigerant gas.**

• **Compressor: scroll type, rotary, hermetic complete with thermal protection and casing heater.**

• Up to 6 capacity steps with high efficiency at partial loads.

• Main and secondary heat exchangers: crossed flow stainless steel plate exchangers, complete with antifreeze heater, closed cell polyurethane foam rubber insulation and water flow differential pressure switch.

• Air side heat exchanger: finned coil with copper pipes and aluminium fins.

• Fan: external rotor axial type electric fans equipped with internal thermal protection, accident protection grilles and proportional electronic device for continuous fan rotation speed adjustment.

• Control: microprocessor electronic control with Adaptive Function Plus logic.

• Structure: load-bearing structure made of galvanised and painted steel plate with polyester powder coating.

• The unit is also complete with:

– fan and compressor thermal magnetic circuit breakers,

heat exchanger antifreeze heater;

– display of cooling circuit high and low pressure;

– electronic expansion valve;

– clock board;

– Master/Slave control up to 4 units in parallel;

– control of Variable Primary Flow (VPF\_R).

### Versions

• T - High efficiency version.

Q - Super silenced version complete with compressor technical compartment soundproofing and reduced speed fans.

### Models

• TXAETU: EXPsystems unit.

- TXAEQU: super silenced EXPsystems unit.

### **Factory fitted accessories**

- PUMP with single or double electric pump, one of which automatic in standby. The electric pumps are available in the main and secondary/recovery heat exchanger low or high head set-ups.
- Inverter pump control for unit start-up.
- Recovery side VPF\_R control.
- Desuperheater.
- Condensing control with fans with EC motor.
- Condensing control with over-pressure fans (T version only).
- Power factor correction capacitors ( $\cos\phi > 0.94$ ).
- Forced limit of power consumption.
- Forced noise limit.
- Energy parameter measuring device.
- Soft starter.
- Compressor box and soundproofed cooling circuit.
- Compressor soundproof enclosures.
- Cooling circuit outlet valves.
- Refrigerant leak detector.
- Cooling circuit high and low pressure gauges.
- Double safety valves.
- Coil protection nets or buffer panels.
- Bottom compartment protection nets.
- Pre-painted copper/aluminium coils, copper/copper or with hydrophilic treatment.
- Digital input for double set-point.
- 4-20 mA analogue signal for shifting set-point.
- Electrical panel antifreeze heater, coil tanks, electric pumps and desuperheater, if applicable.
- Interfaces for serial communication with other devices.
- Colour touch user keypad (fitted on the machine or remotely) with 7" display.
- Spring anti-vibration mounts.
- Protective packaging.

### **Separately supplied accessories**

- Remote keypad with display.
- Thermostat with display.
- Rhoss supervisors for unit monitoring and remote management.
- Rhoss sequencer for integrated management of multiple chillers.

## Technical data

TXAETU MODEL		4370	4410	4450	5490	5520	5560	6600	6630
<b>COOLING OPERATIONS (AUTOMATIC 1 MODE)</b>									
① Nominal cooling capacity	kW	360,7	391,7	431,7	474,6	494,6	542,6	585,5	611,6
① Absorbed power	kW	110,3	125,1	137,9	151,1	159	174,5	184,1	192,9
① E.E.R.		3,27	3,13	3,13	3,14	3,11	3,11	3,18	3,17
<b>COOLING OPERATIONS + TOTAL RECOVERY (AUTOMATIC 2 MODE)</b>									
② Nominal cooling capacity	kW	347,8	384,1	430,9	461,9	482,1	536,9	575,2	602,6
② Recovery heating capacity	kW	442,3	490,1	546,1	589,9	616	681,8	731,2	764,7
② T.E.R.		8,02	7,92	8,14	7,86	7,84	8,05	8,02	8,09
<b>HEATING OPERATIONS (MODE SELECT 1-2 AUTOMATIC 3)</b>									
② Nominal heating capacity	kW	368,3	400,3	435,4	482,4	508,4	544,4	591,5	623,4
② Absorbed power	kW	110,6	121,7	133,1	145,7	154,1	165,5	179,8	189,5
② C.O.P.		3,33	3,29	3,27	3,31	3,3	3,29	3,29	3,29
<b>TXAEQU MODEL</b>									
<b>COOLING OPERATIONS (AUTOMATIC 1 MODE)</b>									
① Nominal cooling capacity	kW	352,7	381,7	420,7	463,6	482,6	528,6	572,5	595,6
① Absorbed power	kW	110,6	126	140,2	152	160,3	177,4	185,3	194,6
① E.E.R.		3,19	3,03	3	3,05	3,01	2,98	3,09	3,06
<b>COOLING OPERATIONS + TOTAL RECOVERY (AUTOMATIC 2 MODE)</b>									
② Nominal cooling capacity	kW	348,8	385,3	432,2	463,3	483,6	538,5	576,9	604,5
② Recovery heating capacity	kW	443,2	491,3	547,3	591,2	617,4	683,3	732,7	766,4
② T.E.R.		8,05	7,95	8,18	7,9	7,88	8,08	8,06	8,13
<b>HEATING OPERATIONS (MODE SELECT 1-2 AUTOMATIC 3)</b>									
② Nominal heating capacity	kW	363,3	395,3	429,3	475,4	500,4	537,4	582,5	613,4
② Absorbed power	kW	106,9	118,4	129,7	141,1	149,4	161,4	174,4	184,2
② C.O.P.		3,4	3,34	3,31	3,37	3,35	3,33	3,34	3,33
<b>TXAETU-TXAEQU MODEL</b>									
① TXAETU sound pressure	dB(A)	62,5	63,5	63,5	64,5	64,5	64,5	65	65
① TXAEQU sound pressure	dB(A)	55	55,5	55,5	56,5	56,5	56,5	57	57
② TXAETU sound power	dB(A)	95	96	96	97	97	97	98	98
② TXAEQU sound power	dB(A)	87	88	88	89	89	89	90	90
Scroll compressors/steps	n.	4/4	4/4	4/4	5/5	5/5	5/5	6/6	6/6
Circuits	n.	2	2	2	2	2	2	2	2
Electrical supply	V-ph-Hz	400-3-50	400-3-50	400-3-50	400-3-50	400-3-50	400-3-50	400-3-50	400-3-50
<b>DIMENSIONS AND WEIGHTS</b>									
L – Width	mm	4840	4840	4840	5940	5940	5940	7100	7100
H – Height	mm	2480	2480	2480	2480	2480	2480	2480	2480
P – Depth	mm	2260	2260	2260	2260	2260	2260	2260	2260
③ TXAETU weight	kg	3430	3550	3600	4310	4380	4410	5240	5310
③ TXAEQU weight	kg	3890	4010	4060	4870	4940	4970	5910	5980
<b>SEASONAL ENERGY PERFORMANCE</b>									
<b>TXAETU MODEL SEASONAL PERFORMANCE IN COOLING MODE</b>									
① Pdesignc (EN 14825)	kW	-	-	-	-	494,6	542,6	585,5	611,6
① SEER (EN 14825)		-	-	-	-	4,81	4,79	4,93	4,89
② ηs,c	%	-	-	-	-	189	189	194	193
<b>TXAEQU MODEL SEASONAL PERFORMANCE IN COOLING MODE</b>									
① Pdesignc (EN 14825)	kW	-	-	-	-	482,6	528,6	572,5	595,6
① SEER (EN 14825)		-	-	-	-	4,78	4,76	4,9	4,86
② ηs,c	%	-	-	-	-	188	188	193	191
<b>TXAETU MODEL SEASONAL PERFORMANCE IN HEATING MODE</b>									
③ Pdesignh (EN 14825)	kW	303	331	359	398	-	-	-	-
③ SCOP (EN 14825)		3,78	3,77	3,75	3,78	-	-	-	-
④ ηs	%	148	148	147	148	-	-	-	-
<b>TXAEQU MODEL SEASONAL PERFORMANCE IN HEATING MODE</b>									

③ Pdesignh (EN 14825)	kW	298	326	354	392	-	-	-	-
③ SCOP (EN 14825)		3,86	3,82	3,78	3,82	-	-	-	-
④ ηs	%	151	150	148	150	-	-	-	-
<b>TXAETU MODEL</b>						<b>6660</b>	<b>6730</b>	<b>6780</b>	<b>6830</b>
<b>COOLING OPERATIONS (AUTOMATIC 1 MODE)</b>									
① Nominal cooling capacity	kW				641,5	714,5	763,5	816,5	
① Absorbed power	kW				203	227,5	243,2	261,7	
① E.E.R.					3,16	3,14	3,14	3,12	
<b>COOLING OPERATIONS + TOTAL RECOVERY (AUTOMATIC 2 MODE)</b>									
② Nominal cooling capacity	kW				639,5	706,5	754,9	806,6	
② Recovery heating capacity	kW				808,5	897,8	958,8	1026,6	
② T.E.R.					8,22	8,03	8,05	7,98	
<b>HEATING OPERATIONS (MODE SELECT 1-2 AUTOMATIC 3)</b>									
② Nominal heating capacity	kW				645,5	688,5	746,5	791,5	
② Absorbed power	kW				196,8	212,5	230,4	245,8	
② C.O.P.					3,28	3,24	3,24	3,22	
<b>TXAEQU MODEL</b>						<b>6660</b>	<b>6730</b>	<b>6780</b>	<b>6830</b>
<b>COOLING OPERATIONS (AUTOMATIC 1 MODE)</b>									
① Nominal cooling capacity	kW				624,6	696,5	744,5	796,5	
① Absorbed power	kW				202,1	229,1	244,9	263,7	
① E.E.R.					3,09	3,04	3,04	3,02	
<b>COOLING OPERATIONS + TOTAL RECOVERY (AUTOMATIC 2 MODE)</b>									
② Nominal cooling capacity	kW				641,6	709	757,8	809,3	
② Recovery heating capacity	kW				810,4	900,3	961,6	1029,2	
② T.E.R.					8,25	8,07	8,08	8,01	
<b>HEATING OPERATIONS (MODE SELECT 1-2 AUTOMATIC 3)</b>									
② Nominal heating capacity	kW				636,5	678,5	735,5	779,5	
② Absorbed power	kW				191,1	206,2	224,2	239,1	
② C.O.P.					3,33	3,29	3,28	3,26	
<b>TXAETU-TXAEQU MODEL</b>						<b>6660</b>	<b>6730</b>	<b>6780</b>	<b>6830</b>
④ TXAETU sound pressure	dB(A)				66	67	67	68	
④ TXAEQU sound pressure	dB(A)				57	58	58	59	
⑥ TXAETU sound power	dB(A)				99	100	100	101	
⑥ TXAEQU sound power	dB(A)				90	91	91	92	
Scroll compressors/steps	n.				6/6	6/6	6/6	6/6	
Circuits	n.				2	2	2	2	
Electrical supply	V-ph-Hz				400-3-50	400-3-50	400-3-50	400-3-50	
<b>DIMENSIONS AND WEIGHTS</b>						<b>6660</b>	<b>6730</b>	<b>6780</b>	<b>6830</b>
L – Width	mm				7100	8200	9300	9300	
H – Height	mm				2480	2480	2480	2480	
P – Depth	mm				2260	2260	2260	2260	
⑥ TXAETU weight	kg				5340	5925	6450	6630	
⑥ TXAEQU weight	kg				6010	6615	7180	7360	
<b>SEASONAL ENERGY PERFORMANCE</b>						<b>6660</b>	<b>6730</b>	<b>6780</b>	<b>6830</b>
<b>TXAETU MODEL SEASONAL PERFORMANCE IN COOLING MODE</b>									
① Pdesignc (EN 14825)	kW				641,5	714,5	763,5	816,5	
① SEER (EN 14825)					4,84	4,84	4,86	4,8	
② ηs,c	%				191	191	191	189	
<b>TXAEQU MODEL SEASONAL PERFORMANCE IN COOLING MODE</b>									
① Pdesignc (EN 14825)	kW				624,6	696,5	744,5	796,5	
① SEER (EN 14825)					4,8	4,81	4,83	4,77	
② ηs,c	%				189	189	190	188	
<b>TXAETU MODEL SEASONAL PERFORMANCE IN HEATING MODE</b>									
③ Pdesignh (EN 14825)	kW				-	-	-	-	
③ SCOP (EN 14825)					-	-	-	-	
④ ηs	%				-	-	-	-	
<b>TXAEQU MODEL SEASONAL PERFORMANCE IN HEATING MODE</b>									
③ Pdesignh (EN 14825)	kW				-	-	-	-	
③ SCOP (EN 14825)					-	-	-	-	
④ ηs	%				-	-	-	-	

Data at the following conditions:

- ❶ Air: 35°C – Water: 12/7°C.
  - ❷ Air: 7°C D.B. – 6°C W.B. – Water: 40/45°C.
  - ❸ Evaporator output water: 7°C, nominal flow rate. Recovery output water: 45°C, nominal flow rate.
  - ❹ In open field (Q = 2) at 10 m from the unit.
  - ❺ Total sound power level in dB(A) based on measurements carried out in accordance with regulation UNI EN-ISO 9614.
  - ❻ Weight refers to the unit without load.
- Performance according to EN 14511.

T.E.R.: Total efficiency ratio

- ❶ Low temperature application (7°C)
- ❷ Seasonal energy efficiency: low temperature cooling (EU Regulation 2016/2281)
- ❸ In Average climatic conditions, low temperature application (35°C)
- ❹ Seasonal energy efficiency: low temperature heating in Average climate (EU Regulations No.811/2013 and No.813/2013)



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